Dear Exhibitor:

The Region VII Voluntary Protection Programs Participants’ Association (VPPPA) is a recognized leader in safety and health and environmental excellence. We work in cooperation with communities, workers, industries, and governments to educate industry within the region (Iowa, Kansas, Missouri, and Nebraska) about the Occupational Safety & Health Administration’s (OSHA) Voluntary Protection Programs (VPP) and other voluntary governmental efforts to improve workers’ safety and health and their work environment.

We take great pride in inviting you to the 29th Annual Safety-7 Conference & Expo. This year we want our Conference and Expo attendees to be blown away with valuable information on safety and health best practices, with the anticipation of growing their knowledge and skill and gaining a strong understanding and commitment to the VPP and the VPPPA. The VPPPA Conference and Exposition will be held at:

**Hilton Branson Convention Center Hotel**

**200 S Sycamore St, Branson, MO 65616**

**Phone: (417) 243-7003, Fax: (417) 243-7192**

**June 19th – 21st, 2023**

We anticipate approximately 300-400 attendees from industry including safety and health professionals and committee members, Environmental professionals, occupational health professionals, workers’ compensation administrators, industrial hygienists, OSHA agency officials, and representatives from manufacturing and engineering. This is a tremendous opportunity for you to display your products and services to a large group of interested parties.

As indicated in the enclosed Contract for Exhibit Space, the lease for one booth is as follows.

* Early Registration (2/1/2023 – 3/15/2023) **$525**
* Standard Registration (3/16/2023 – 5/15/2023) **$600**
* Late Registration (5/16/2023 - 6/2/2023) **$675**

This includes one skirted table, two chairs and a sign with your company name, as well as invitations to all scheduled meal functions / meetings, conference activities and entertainment, and a list of all conference attendees. You may also indicate in the contract any electrical or other special needs.

Exhibitor set up time will be on Monday, June 19th from noon until 5:00 pm. The Vendor Reception is on Tuesday evening. Exhibit hours will be scheduled for Tuesday, June 20th from 7:00 am to 4:30 pm, followed by a Vendor Reception from 4:30 pm to 8:30 pm (including entertainment) and Wednesday, June 21st, from 7:00 am to 11:30 am. You may exit the conference on Tuesday evening after the entertainment if you like, not staying for the Wednesday morning sessions. This will be your option.

Please be sure that you read and understand all information in the contract. Booths are assigned as completed contracts are received. Space is limited; therefore, your prompt response is important. For additional details please refer to our website at: [**www.regionviivpp.org**](www.regionviivpp.org)

We look forward to your participation in the Safety 7 Conference & Expo. If you have any questions, please do not hesitate to contact me.

Kind regards,

***Brent Nelson***

Bayer, Kearney, NE

Phone: 308-627-5292

Email: [brent.nelson@bayer.com](mailto:brent.nelson@bayer.com)